



Application/Product Description

Treatment of welding seams and their heat-affected zones on stainless steel surfaces
Removes annealing colors, scaling and foreign contaminants in one step
Very good rinsing properties
All Pelox stainless steel pickling products are free of hydrochloric acid and chlorides
Available in transparent, red and green

Individual Features

Our all-rounder: distinguishes itself through its versatility – from common chromium-nickel steels to higher alloyed stainless steels
Optimum reaction time even with materials that are difficult to treat



Reaction Time

Approx. 20 min to 12 hrs.
Depending on material, temperature and welding method as well as type and intensity of surface impurities



Result

Metallically pure surface with even, very good brightening



Yield

Approx. 80 – 120 linear m/kg



Treatable Materials

All common chrome-nickel steels as well as higher alloyed materials



Recommended Accessories

Surface cleaner or alkaline degreaser
Plastic brush
Personal protective equipment

General Information on Application

- The respective product must be tested for suitability before use (pre-test)
- Remove impurities, grease or oil residues with acidic cleaner (Pelox Surface Cleaner FR-D) or alkaline degreaser (Pelox Cleaning and Degreasing Agent AR 90) before treatment
- Homogenise pickling paste carefully before use
- Apply with a suitable plastic brush (available from Pelox)
- After pickling process, rinse surface with clean water until pH neutrality is achieved
- Avoid direct sunlight and high ambient temperatures (recommended storage and processing temperature: 5 - 25 °C)
- Observe safety data sheet and wear personal protective equipment
- Observe proper waste water treatment and disposal of residues
- All information is non-binding – subject to change without notice



PHYSICAL AND CHEMICAL PROPERTIES

State of Aggregation:	liquid
Form:	pasty
Colour:	colourless/red/green
Odour:	acid
pH value:	0-1
Density at 20 °C:	1,2 g/cm ³

CLASSIFICATION IN ACCORDANCE WITH (EC) NO. 1272/2008 (CLP)

This product is assessed and classified using the methods and criteria referred to in Article 9 of Regulation (EC) no 1272/2008.

Hazard pictograms:	GHS05 GHS06
Signal word:	Danger
Hazardous components to be indicated on label:	nitric acid ...% [C ≤ 70 %] hydrofluoric acid



HAZARDS IDENTIFICATION

Hazard statements:

H290; H301+H331; H310; H314

May be corrosive to metals. Toxic if swallowed or if inhaled. Fatal in contact with skin. Causes severe skin burns and eye damage.

Precautionary statements:

P260; P280; P303+P361+P353; P305+P351+P338; P310; P403+P233

Do not breathe mist/vapours/spray. Wear protective gloves/protective clothing/eye protection/face protection. IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water [or shower]. IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Immediately call a POISON CENTER/doctor. Store in a well-ventilated place. Keep container tightly closed.

Hazard statements (EU):

EUH071

Corrosive to the respiratory tract.